



ISO 2632
Parts 1 and 2

Rust-resistant
nickel

Specimens
for roughness
comparison
cannot be used as reference
ones. Therefore, they are
not suitable for calibrating
surface roughness testers.

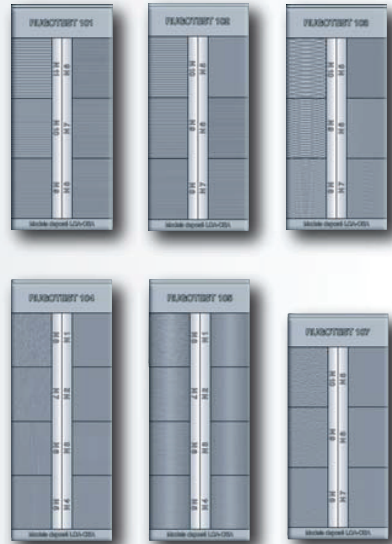
Leather case

RUGOTEST Roughness Comparison Specimens

For touch and/or sight comparisons of the workpiece surface finish.

Sets of roughness specimens for single machining methods according to ISO roughness parameters

No	=	RUGO-TEST	Number of single specimens	ISO roughness parameters
081112346		RUGOTEST A4		
<i>Consisting of the following single specimens:</i>				
081112053		Metal working	1 27	N2 ÷ N10
081112054		Hand grinding	2 6	N6 ÷ N11
081112055		Shot blasting	3 18	N6 ÷ N11
081112056		Hand filing	4 6	N6 ÷ N8
081112345		RUGOTEST A6		
<i>Consisting of the following single specimens:</i>				
081112058		Planing	101 6	N6 ÷ N11
081112059		Turning	102 6	N5 ÷ N10
081112060		Face milling	103 6	N5 ÷ N10
081112061		Surface grinding	104 8	N1 ÷ N8
081112062		Circular grinding	105 8	N1 ÷ N8
081112063		Spark erosion	107 6	N5 ÷ N10



No	=	RUGOTEST	mm	g
081112053		1	135 x 105	160
081112054		2	120 x 90	160
081112055		3	120 x 90	190
081112056		4	120 x 90	160
081112057		5	120 x 90	200
081112058		101	110 x 50	110
081112059		102	110 x 50	105
081112060		103	110 x 50	110
081112061		104	130 x 50	125
081112062		105	130 x 50	130
081112063		107	110 x 50	110
081112344		12	127 x 27	60
081112346		A4	330 x 250	710
081112345		A6	330 x 250	780

