



NF E 11-099.  
Type 1  
for models  
6 to 10 mm or type 2 for  
all other models

Measuring inserts  
for application  
range

6 to 10 mm: steel,  
hardened to HV30 550.  
10 to 300 mm:  
tungsten carbide tipped to  
HRC  $\geq$  70.

Wooden case

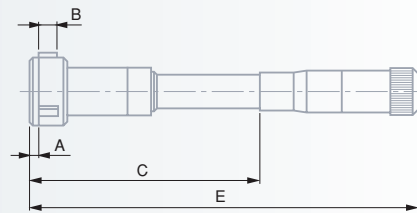
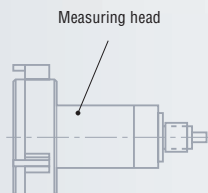
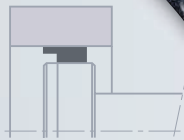
Identification  
number

Declaration  
of conformity

Calibration  
certificate  
upon request

## ROCH ALESOMETER with Analogue Indication, Metric

Bore gauges with 3-line contact. All ROCH ALESOMETER let you measure not only through bores, but also blind bores as well as centring shoulders, except for the models covering the application range 6 to 10 mm.



### Single Bore Gauges, complete

No								
					A mm*	B mm	C mm	E mm
0081725001	6 ÷ 8	0,001	4	1,2	3	54,5	107	
0081725003	8 ÷ 10	0,001	4	1,2	3	54,5	107	
0081725006	10 ÷ 12,5	0,001	4	0,3	6,5	64,5	117	
0081725008	12,5 ÷ 15	0,001	4	0,3	6,5	64,5	117	
0081725010	15 ÷ 17,5	0,001	4	0,3	6,8	64,5	117	
0081725012	17,5 ÷ 20	0,001	4	0,3	6,8	64,5	117	
0081725014	20 ÷ 25	0,001	4	0,3	8,5	70	122,5	
0081725016	25 ÷ 30	0,001	4	0,3	8,5	70	122,5	
0081725018	30 ÷ 35	0,001	4	0,3	8,5	70	122,5	
0081725020	35 ÷ 40	0,001	4	0,3	8,5	70	122,5	
0081725022	40 ÷ 50	0,001	4	0,3	14,5	108,7	188,7	
0081725024	50 ÷ 60	0,001	5	0,3	14,5	108,7	188,7	
0081725026	60 ÷ 70	0,001	5	0,3	14,5	108,7	188,7	
0081725028	70 ÷ 85	0,001	5	0,3	14,5	126,7	206,7	
0081725030	85 ÷ 100	0,001	5	0,3	14,5	126,7	206,7	
0081725032	100 ÷ 125	0,01	7	0,3	30	153,7	233,5	
0081725034	125 ÷ 150	0,01	7	0,3	30	153,7	233,5	
0081725036	150 ÷ 175	0,01	8	0,3	30	153,7	233,5	
0081725038	175 ÷ 200	0,01	8	0,3	30	153,7	233,5	
0081725040	200 ÷ 225	0,01	9	0,3	30	153,7	233,5	
0081725042	225 ÷ 250	0,01	9	0,3	30	153,7	233,5	
0081725044	250 ÷ 275	0,01	9	0,3	30	153,7	233,5	
0081725046	275 ÷ 300	0,01	9	0,3	30	153,7	233,5	

\* Not applicable for models from 10 mm since the measuring inserts are close to the micrometer front face.